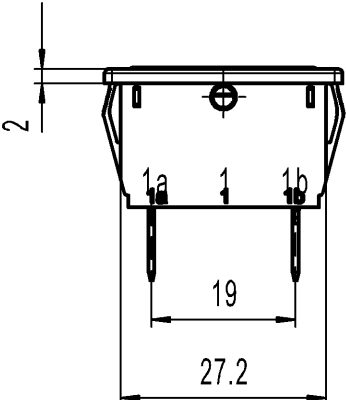
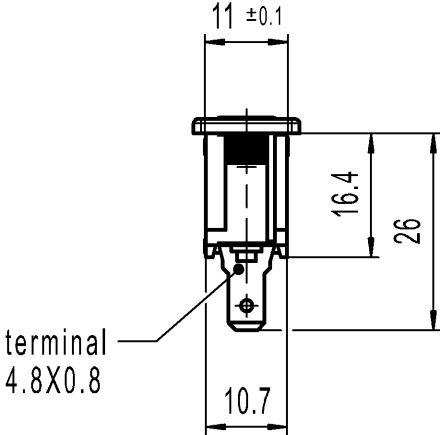
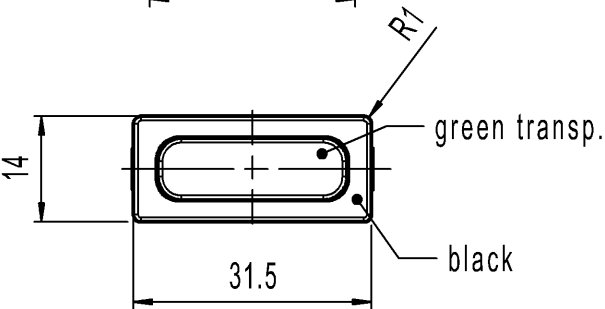
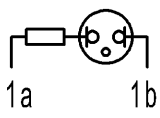
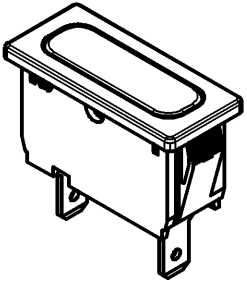


	1	2	3	4	
A	recommended cut-out for snap-in fixing (edge opposite to snap-in direction)		wall thickness	length of cut-out	width of cut-out
			0.75 to 1.25	30 -0.1	11+0.1
			1.25 to 2	30.2 -0.1	11+0.1
			2 to 3	30.6 -0.1	11+0.1
B					
C					
D					
E	 Pilot Light Neon lamp with Rv for 230V AC Suitable for appliances of class II The light source of this recessed signal light is non-replaceable; Once the light source has reached the end of it's lifespan, the entire recessed signal light must be replaced.  Marking  1837. 230V AC T100  IP40 Code of manufacture: place/year/week				

-		-				-		1837.1118-XX																																																																																																																								
Figure		Type				Customer Part No.		Art.No.-PI																																																																																																																								
Shape and location Angle ± 2 ° Edge tolerance  <table><thead><tr><th colspan="2"></th><th colspan="2">Length</th><th colspan="2">Radii</th></tr></thead><tbody><tr><td>0-6</td><td>± 0.2</td><td></td><td>±</td><td></td><td>± 0.2</td></tr><tr><td>>6-15</td><td>± 0.4</td><td></td><td>±</td><td></td><td>±</td></tr><tr><td>>15-30</td><td>± 0.4</td><td></td><td>±</td><td></td><td>±</td></tr><tr><td>>30-70</td><td>± 0.6</td><td></td><td>±</td><td></td><td>±</td></tr><tr><td></td><td>±</td><td></td><td>±</td><td></td><td>±</td></tr><tr><td></td><td>±</td><td></td><td>±</td><td></td><td>±</td></tr><tr><td></td><td>±</td><td></td><td>±</td><td></td><td>±</td></tr><tr><td></td><td>±</td><td></td><td>±</td><td></td><td>±</td></tr></tbody></table> Sheet 01 Ident. K Document number 18371118 Index d <tr><td colspan="6" rowspan="3"> ⊙ ≡ All dimensions are in millimetres </td><td colspan="4" rowspan="3">Pilot Light</td></tr> <tr><td colspan="2">Format DIN</td><td>Projection</td><td>Scale</td></tr> <tr><td>A4</td><td></td><td>1:1</td></tr> <tr><td>d</td><td>158929</td><td colspan="2">2025-10-08</td><td colspan="2">HHE</td><td colspan="2" rowspan="4">System</td><td colspan="2" rowspan="4">NX V2306</td></tr> <tr><td>c</td><td>141194</td><td colspan="2">2022-05-12</td><td colspan="2">JOSHIO</td></tr> <tr><td>b</td><td>69573</td><td colspan="2">2010-07-28</td><td colspan="2">HHE</td></tr> <tr><td>a</td><td>22680</td><td colspan="2">1994-02-25</td><td colspan="2">GRH</td></tr> <tr><td>Index</td><td>MEC-No.</td><td colspan="2">Date (YYYY-MM-DD)</td><td colspan="2">Edited by</td><td colspan="2">Replacement of</td><td colspan="2">Zg.gl.Nr.v.25.02.1994</td></tr> <tr><td colspan="6" rowspan="2"> Ⓜ MARQUARDT </td><td colspan="4" rowspan="2"></td></tr> <tr><td colspan="4"></td></tr>								Length		Radii		0-6	± 0.2		±		± 0.2	>6-15	± 0.4		±		±	>15-30	± 0.4		±		±	>30-70	± 0.6		±		±		±		±		±		±		±		±		±		±		±		±		±		±	⊙ ≡ All dimensions are in millimetres						Pilot Light				Format DIN		Projection	Scale	A4		1:1	d	158929	2025-10-08		HHE		System		NX V2306		c	141194	2022-05-12		JOSHIO		b	69573	2010-07-28		HHE		a	22680	1994-02-25		GRH		Index	MEC-No.	Date (YYYY-MM-DD)		Edited by		Replacement of		Zg.gl.Nr.v.25.02.1994		Ⓜ MARQUARDT													
								Length		Radii																																																																																																																						
						0-6	± 0.2		±		± 0.2																																																																																																																					
						>6-15	± 0.4		±		±																																																																																																																					
						>15-30	± 0.4		±		±																																																																																																																					
						>30-70	± 0.6		±		±																																																																																																																					
							±		±		±																																																																																																																					
							±		±		±																																																																																																																					
							±		±		±																																																																																																																					
							±		±		±																																																																																																																					
⊙ ≡ All dimensions are in millimetres						Pilot Light																																																																																																																										
										Format DIN		Projection	Scale																																																																																																																			
										A4		1:1																																																																																																																				
d	158929	2025-10-08		HHE		System		NX V2306																																																																																																																								
c	141194	2022-05-12		JOSHIO																																																																																																																												
b	69573	2010-07-28		HHE																																																																																																																												
a	22680	1994-02-25		GRH																																																																																																																												
Index	MEC-No.	Date (YYYY-MM-DD)		Edited by		Replacement of		Zg.gl.Nr.v.25.02.1994																																																																																																																								
Ⓜ MARQUARDT																																																																																																																																